A primary clarifier was constructed. The groundwood mill closed.

1970

The Camas Mill and the U.S. EPA demonstrated that dewatered sludge could be burned successfully.

1971

The Magnefite mill went into operation to replace the calcium sulfite process. The Environmental Services Division was established.

1975

A new Kraft recovery furnace and secondary wastewater treatment started up.

1979

A $10.5 million lime kiln went on line to replace two outdated kilns. A 2000 ton, $6 million floating dock was installed. The woodmill added $700,000 in new equipment and a $2 million project to reduce energy use in the Kraft mill was completed.

1981-1984

A $425 million modernization of the Camas Mill was completed. Major elements of the project included: an 800 ton/day Kraft bleach plant, modernization of two other bleach plants, a new kamyr continuous sulfite digester, new pulp washing and screening systems, and a new 160,000 ton/year business paper machine (No. 20). The bag factory was demolished.

1986